

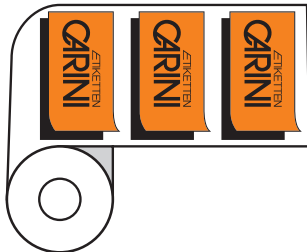
# Winding Scheme



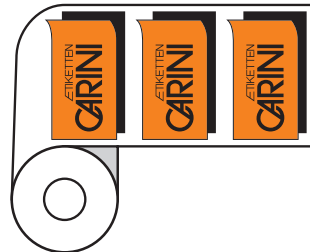
Druck- und  
Verpackungslösungen

## Winding and position of the text

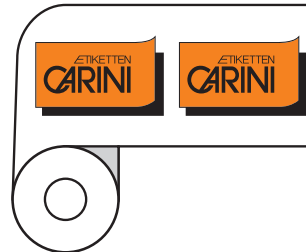
Outside:



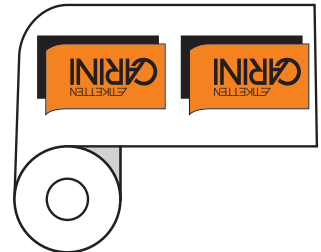
**R1** foot on roll



**R2** head on roll

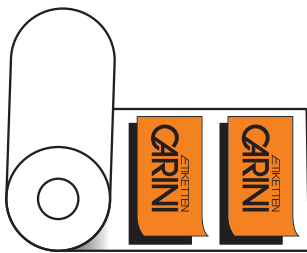


**R3** beginning of the  
word on roll

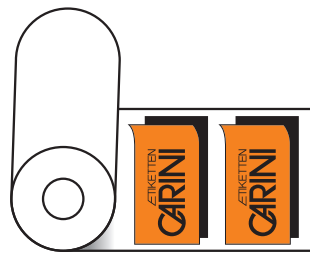


**R4** end of the  
word on roll

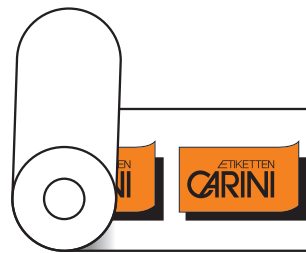
Inside:



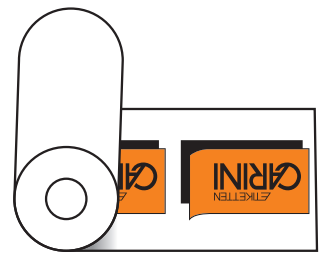
**R1** foot on roll



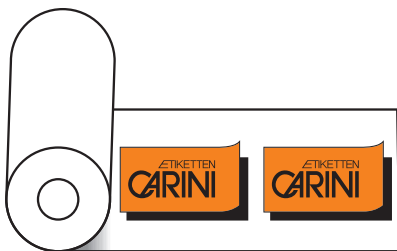
**R2** head on roll



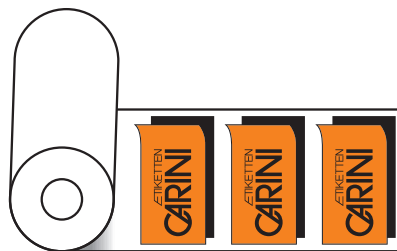
**R3** beginning of the  
word on roll



**R4** end of the  
word on roll



narrow course



broad course